

# Low VOC CPVC Solvent Cement

## Product Specifications



### General Description:

An orange, low VOC emission, heavy bodied, medium setting, high strength CPVC solvent cement for all classes and schedules of CPVC pipe and fittings with interference fit through 12 inch (315 mm) diameter, including Schedule 80. It has good gap filling properties and its medium set allows more working time in warm weather.

### Shelf Life:

2 years in tightly sealed containers. The date code of manufacture is stamped on the bottom of the container. Stability of the product is limited by the evaporation of the solvent when the container is opened. Evaporation of solvent will cause the cement to thicken and reduce its effectiveness. Adding of thinners to change viscosity is not recommended and may significantly change the properties of the cement.



### Standards and Certification Listings:

- Meets ASTM F 493 and D 2846 Standards.
- Meets SCAQMD Rule 1168/316A.
- Compliant with LEED™ (Leadership in Energy and Environmental Design). When using this Mainline® Low VOC product, credit can be claimed for LEED Green Building Rating System - Indoor Environmental Quality.
- Listed by NSF International for compliance with ASTM F 493, NSF/ANSI Standard 14 and NSF/ANSI Standard 61 for use in potable, drain, waste, vent and sewer applications.
- Meets CSA standard B137.6 for hot and cold-water distribution systems.
- Listed by IAPMO for compliance with ASTM F 493 and applicable sections of the latest edition of the Uniform Plumbing Code™.

✓ To Submit	Part #	Product Description	Box Qty
	ML11223	Pint CPVC Orange Heavy Bodied Cement	12
	ML11224	Quart CPVC Orange Heavy Bodied Cement	12
	ML11225	Gallon CPVC Orange Heavy Bodied Cement	6

**Warranty:** See warranty information for more details.

All dimensions listed are nominal. MAINLINE® reserves the right to make product and material changes at any time without notice.



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### Quality Assurance:

Mainline® Low VOC CPVC Solvent Cement is carefully evaluated to assure that consistent high quality is maintained. Fourier transform infrared spectroscopy, gas chromatography, and additional in depth testing ensures each batch is manufactured to exacting standards. A batch identification code is stamped on each can and assures traceability of all materials and processes used in manufacturing this solvent cement.

### Application:

Mainline® Low VOC CPVC Solvent Cement is for use on cold and hot water systems up to 180°F (82°C) maximum, in industrial piping, residential, recreational vehicles and mobile homes plumbing. It can be used on copper tube size CPVC pipe and fittings, but Mainline® FlowGuard Gold® CPVC cement is recommended for such application.

Detailed directions on making solvent cemented joints are printed on the container label. An installation DVD/CD covering solvent cementing is available. It not only describes the basic principles of solvent cementing, but also covers the handling, storage and use of our products. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer. NOTE: Mainline® solvent cements must never be used in a CPVC system using or being tested by compressed air or gases; including air-over-water booster.

### Specifications:

Color:	Orange
Resin:	CPVC
Specific Gravity:	0.898 ± 0.04
Brookfield Viscosity:	Minimum 1,600 cP @ 73° ± 2°F (23° ± 1°C)

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**DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL.  
MAY BE HARMFUL IF SWALLOWED. MAY IRRITATE SKIN OR EYES.**

Keep out of reach of children. Do not take internally. Keep away from heat, spark, open flame and other sources of ignition. Vapors may ignite explosively. Solvent cement vapors are heavier than air and may travel to source(s) of ignition at or near ground or lower level(s) and flash back. Keep container closed when not in use. Store between 40°F (5°C) and 90°F (33°C). Avoid breathing of vapors. Use only in well-ventilated area. If confined or partially enclosed, use forced ventilation. When necessary, use local exhaust ventilation to remove harmful airborne contaminants from employee breathing zone and to keep contaminants below 25 ppm TWA. Atmospheric levels must be maintained below established exposure limits contained in Section II of the Material Safety Data Sheet (MSDS). If airborne concentrations exceed those limits, use of a NIOSH approved organic vapor cartridge respirator with full face-piece is recommended. The effectiveness of an air-purifying respirator is limited. Use it only for a single short-term exposure. For emergency and other conditions where short-term exposure guidelines may be exceeded, use an approved positive pressure self-contained breathing apparatus. Do not smoke, eat or drink while working with this product. Avoid contact with skin, eyes and clothing. May cause eye injury. Protective equipment such as gloves, goggles and impervious apron should be used. Carefully read Material Safety Data Sheet and follow all precautions. Do not use this product for other than intended use.

“SARA Title III Section 313 Supplier Notification”: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA) of 1986 and of 40CFR372. This information must be included in all MSDS that are copied and distributed for this material.

**First Aid:**

- |               |                                                                                                                                                      |
|---------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inhalation:   | If overcome with vapors, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician. |
| Eye Contact:  | Flush with plenty of water for 15 minutes and call a physician.                                                                                      |
| Skin Contact: | Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, get medical attention.                                      |
| Ingestion:    | If swallowed, give 1 or 2 glasses of water or milk. Do not induce vomiting. Contact physician or poison control center immediately.                  |

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### **Safety and Environmental Precautions:**

This product is flammable and considered a hazardous material. In conformance with the Federal Hazardous Substances Labeling Act, the following hazards and precautions are given. Purchasers who repackage this product must also conform to all local, state and federal labeling, safety and other regulations. VOC emissions do not exceed 490 grams per liter.

### **Shipping:**

#### **For One Liter and Above**

Proper Shipping Name: Adhesive  
Hazard Class: 3  
Identification Number: UN 1133  
Packing Group: II  
Label Required: Flammable Liquid

#### **For Less than One Liter**

Proper Shipping Name: Consumer Commodity  
Hazard Class: ORM-D

### **Special Precaution:**

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with PVC and CPVC solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

### **Important Note:**

This product is intended for use by skilled individuals at their own risk. These suggestions and data are based on information we believe to be reliable. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Toward this end, it is highly desirable that they receive personal instruction from trained instructors or competent, experienced installers. Contact IPS® Corporation or your supplier for additional information or instructions.

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